

Aluminum Electrolytic Capacitors SMD (Chip), High Temperature

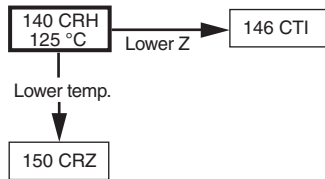


Fig. 1

 AUTOMOTIVE
GRADE

RoHS
COMPLIANT

FEATURES

- Extended useful life: up to 6000 h at 125 °C for MAL214099...E3 parts
- Parts for advanced high temperature reflow soldering according to JEDEC® J-STD-020 available
- Vibration proof, 4-pin version and 6-pin version
- AEC-Q200 qualified
- Polarized aluminum electrolytic capacitors, non-solid electrolyte, self healing
- SMD-version with base plate, lead (Pb)-free reflow solderable
- Charge and discharge proof, no peak current limitation
- High reliability
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

APPLICATIONS

- SMD technology, for high temperature reflow soldering
- Industrial and professional applications
- Automotive, general industrial, telecom
- Smoothing, filtering, buffering

MARKING

- Rated capacitance (in μF)
- Rated voltage (in V)
- Date code, in accordance with IEC 60062
- Black mark or “-” sign indicating the cathode (the anode is identified by beveled edges)
- Code indicating group number (H)

PACKAGING

Supplied in blister tape on reel

| QUICK REFERENCE DATA | |
|---|--|
| DESCRIPTION | VALUE |
| Nominal case sizes (L x W x H in mm) | 8 x 8 x 10 to 18 x 18 x 21 |
| Rated capacitance range, C_R | 10 μF to 4700 μF |
| Tolerance on C_R | $\pm 20\%$ |
| Rated voltage range, U_R | 6.3 V to 63 V |
| Category temperature range | -55 °C to +125 °C |
| Endurance test at 125 °C | 1000 h to 5000 h |
| Useful life at 125 °C | 1500 h to 6000 h |
| Useful life at 40 °C 1.8 x I_R applied | 150 000 h to 500 000 h |
| Shelf life at 0 V, 125 °C | 1000 h |
| Based on sectional specification | IEC 60384-18 / CECC 32300 |
| Climatic category IEC 60068 | 55 / 125 / 56 |

| SELECTION CHART FOR C_R , U_R , AND RELEVANT NOMINAL CASE SIZES (L x W x H in mm) | | | | | | | |
|---|--------------|------------------|------------------|------------------|------------------|------------------|------------------|
| C_R (μF) | U_R (V) | | | | | | |
| | 6.3 | 10 | 16 | 25 | 35 | 50 | 63 |
| 10 | → | → | → | → | → | → | 8 x 8 x 10 |
| 22 | → | → | → | → | → | → | 8 x 8 x 10 |
| 33 | → | → | → | → | → | → | 8 x 8 x 10 |
| 47 | → | → | → | → | → | 8 x 8 x 10 | 10 x 10 x 10 |
| 68 | → | → | → | → | 8 x 8 x 10 | 10 x 10 x 10 | 10 x 10 x 14 |
| 100 | → | → | → | 8 x 8 x 10 | 10 x 10 x 10 | 10 x 10 x 14 | 12.5 x 12.5 x 13 |
| 150 | → | → | 8 x 8 x 10 | → | 10 x 10 x 14 | - | - |
| 220 | → | 8 x 8 x 10 | → | 10 x 10 x 10 | 12.5 x 12.5 x 13 | 12.5 x 12.5 x 13 | 12.5 x 12.5 x 16 |
| 330 | 8 x 8 x 10 | 10 x 10 x 10 | 10 x 10 x 14 | 12.5 x 12.5 x 13 | 12.5 x 12.5 x 13 | 12.5 x 12.5 x 16 | 16 x 16 x 16 |
| | | | | | | | 16 x 16 x 21 |
| | | | | | | | 18 x 18 x 16 |
| 470 | 10 x 10 x 10 | 10 x 10 x 14 | 12.5 x 12.5 x 13 | 12.5 x 12.5 x 16 | 12.5 x 12.5 x 16 | 16 x 16 x 16 | 16 x 16 x 21 |
| | | | | | | | 18 x 18 x 16 |
| | | | | | | | 18 x 18 x 21 |
| 680 | 10 x 10 x 14 | 12.5 x 12.5 x 13 | 12.5 x 12.5 x 16 | → | 16 x 16 x 16 | 16 x 16 x 21 | |
| | | | | | | 18 x 18 x 16 | |
| 820 | → | → | → | → | 16 x 16 x 21 | 18 x 18 x 16 | |
| | | | | | | 18 x 18 x 21 | |
| 1000 | → | 12.5 x 12.5 x 16 | 16 x 16 x 16 | 16 x 16 x 16 | 18 x 18 x 16 | 18 x 18 x 21 | - |
| | | | 16 x 16 x 21 | 16 x 16 x 21 | | | - |
| 1200 | → | → | → | → | 18 x 18 x 21 | - | - |
| 1500 | → | → | 16 x 16 x 16 | 16 x 16 x 21 | 18 x 18 x 21 | - | - |
| | | | 18 x 18 x 16 | 18 x 18 x 16 | | | |
| 2200 | → | 16 x 16 x 16 | 16 x 16 x 21 | 18 x 18 x 21 | - | - | - |
| | | | 18 x 18 x 21 | - | | | |
| 3300 | → | 16 x 16 x 21 | 18 x 18 x 21 | - | - | - | - |
| | | 18 x 18 x 16 | - | - | - | - | - |
| 4700 | → | 18 x 18 x 21 | - | - | - | - | - |



Fig. 2 - Dimensional outline



Table 1

| DIMENSIONS in millimeters AND MASS | | | | | | | | | |
|--|-----------|-------------------|-------------------|-------------------|------|-------------------|-----|--------------------|----------|
| NOMINAL CASE SIZE L x W x H | CASE CODE | L _{MAX.} | W _{MAX.} | H _{MAX.} | Ø D | B _{MAX.} | S | L _{1MAX.} | MASS (g) |
| 8 x 8 x 10 | 0810 | 8.5 | 8.5 | 10.5 | 8.0 | 1.0 | 2.2 | 10.2 | ≈ 1.0 |
| 10 x 10 x 10 | 1010 | 10.5 | 10.5 | 10.5 | 10.0 | 1.0 | 3.5 | 12.1 | ≈ 1.3 |
| 10 x 10 x 14 | 1014 | 10.5 | 10.5 | 14.3 | 10.0 | 1.0 | 3.5 | 12.1 | ≈ 1.5 |
| 12.5 x 12.5 x 13 | 1213 | 12.9 | 12.9 | 14.0 | 12.5 | 1.3 | 3.6 | 14.9 | ≈ 2.6 |
| 12.5 x 12.5 x 16 | 1216 | 12.9 | 12.9 | 16.5 | 12.5 | 1.3 | 3.6 | 14.9 | ≈ 2.8 |
| 16 x 16 x 16 | 1616 | 16.6 | 16.6 | 17.5 | 16.0 | 1.3 | 6.5 | 18.6 | ≈ 5.5 |
| 16 x 16 x 21 | 1621 | 16.6 | 16.6 | 22.0 | 16.0 | 1.3 | 6.5 | 18.6 | ≈ 6.0 |
| 18 x 18 x 16 | 1816 | 19.0 | 19.0 | 17.5 | 18.0 | 1.3 | 6.5 | 21.0 | ≈ 8.0 |
| 18 x 18 x 21 | 1821 | 19.0 | 19.0 | 22.0 | 18.0 | 1.3 | 6.5 | 21.0 | ≈ 8.3 |

Table 2

| TAPE AND REEL DIMENSIONS in millimeters, PACKAGING QUANTITIES | | | | | | |
|---|-----------|-------------------------|-----------------|----------------------------------|---------------|-----------------------------|
| NOMINAL CASE SIZE L x W x H | CASE CODE | PITCH P ₁ | TAPE WIDTH W | TAPE THICKNESS T ₂ | REEL DIAMETER | PACKAGING QUANTITY PER REEL |
| 8 x 8 x 10 | 0810 | 16 | 24 | 11.6 | 380 | 500 |
| 10 x 10 x 10 | 1010 | 16 | 24 | 11.6 | 380 | 500 |
| 10 x 10 x 14 | 1014 | 16 | 24 | 15.4 | 330 | 250 |
| 12.5 x 12.5 x 13 | 1213 | 20 | 24 | 16.2 | 380 | 250 |
| 12.5 x 12.5 x 16 | 1216 | 24 | 32 | 18.5 | 380 | 200 |
| 16 x 16 x 16 | 1616 | 28 | 44 | 18.9 | 380 | 150 |
| 16 x 16 x 21 | 1621 | 28 | 44 | 23.4 | 380 | 100 |
| 18 x 18 x 16 | 1816 | 32 | 44 | 18.9 | 380 | 125 |
| 18 x 18 x 21 | 1821 | 32 | 44 | 23.4 | 380 | 100 |

Note

- For detailed tape dimensions please refer to packaging information: www.vishay.com/doc?28359

MOUNTING

The capacitors are designed for automatic placement on to printed-circuit boards.

Optimum dimensions of soldering pads depend amongst others on soldering method, mounting accuracy, print layout and / or adjacent components.

For recommended soldering pad dimensions, refer to Fig. 3 and Table 3.

SOLDERING

Soldering conditions are defined by the curve, temperature versus time, where the temperature is that measured on the component during processing.

For maximum conditions refer to Fig. 4 or Fig. 5.

Any temperature versus time curve which does not exceed the specified maximum curves may be applied.

As a general principle, temperature and duration shall be the **minimum** necessary required to ensure good soldering connections. However, the specified maximum curves should never be exceeded.



Fig. 3 - Recommended soldering pad dimensions

Table 3

| RECOMMENDED SOLDERING PAD DIMENSIONS in millimeters | | | | | | |
|---|-----|-----|-----|-----|-----|-----|
| CASE CODE | a | b | c | d | e | f |
| 0810 | 4.4 | 2.5 | 3.0 | - | - | - |
| 1010 | 4.4 | 2.5 | 4.0 | - | - | - |
| 1014 | 4.4 | 2.5 | 4.0 | - | - | - |
| 1213 | 6.3 | 2.5 | 4.0 | 4.2 | 5.0 | 5.6 |
| 1216 | 6.3 | 2.5 | 4.0 | 4.2 | 5.0 | 5.6 |
| 1616 | 7.8 | 9.6 | 4.7 | - | - | - |
| 1621 | 7.8 | 9.6 | 4.7 | - | - | - |
| 1816 | 8.8 | 9.6 | 4.7 | - | - | - |
| 1821 | 8.8 | 9.6 | 4.7 | - | - | - |

STANDARD SOLDERING PROFILE FOR LEAD (Pb)-FREE REFLOW PROCESS


Fig. 4 - Maximum temperature load during reflow soldering

Table 4

| REFLOW SOLDERING CONDITIONS for MAL214097xxxE3 | | |
|---|-----------------------------------|-----------------------------------|
| PROFILE FEATURES | CASE CODE 0810 TO 1014 | CASE CODE 1213 TO 1216 |
| Max. time from 25 °C to T_{Peak} | 240 s | 200 s |
| Max. ramp-up rate to 150 °C | 3 K/s | 3 K/s |
| Max. time from 150 °C to 200 °C (t_1) | 150 s | 120 s |
| Ramp up rate from 200 °C to T_{Peak} | 0.5 K/s to 3 K/s | 0.5 K/s to 3 K/s |
| Max. time from 200 °C to 217 °C (t_2) | 60 s | 60 s |
| Max. time above $T_{Liquidus}$ (217 °C) (t_3) | 90 s | 60 s |
| Max. time above 230 °C (t_4) | 40 s | 30 s |
| Peak temperature T_{Peak} | 250 °C | 240 °C |
| Max. time above T_{Peak} minus 5 °C | 5 s | 10 s |
| Max. ramp-down rate from $T_{Liquidus}$ | 3 K/s to 6 K/s | 3 K/s to 6 K/s |

Notes

- Temperature measuring point on top of the case and on terminals
- Max. 2 runs with pause of min. 30 min in between

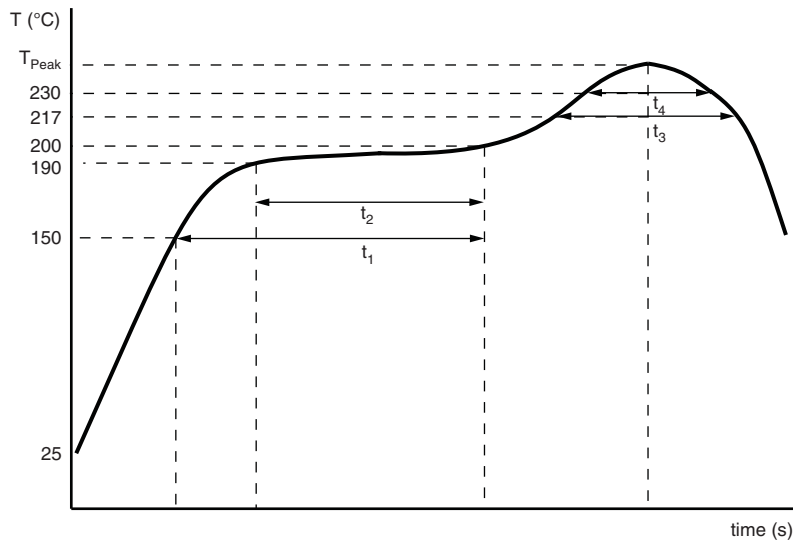
**ADVANCED SOLDERING PROFILE FOR LEAD (Pb)-FREE REFLOW PROCESS
ACCORDING TO JEDEC J-STD-020**


Fig. 5 - Maximum temperature load during reflow soldering

Table 5

| REFLOW SOLDERING CONDITIONS for MAL214099xxxE3 | | | |
|---|---------------------------|-----------------------------------|-----------------------------------|
| PROFILE FEATURES | CASE CODE 1010 | CASE CODE 1213 TO 1216 | CASE CODE 1616 TO 1821 |
| Max. time from 25 °C to T_{Peak} | 300 s | 300 s | 300 s |
| Max. ramp-up rate to 150 °C | 3 K/s | 3 K/s | 3 K/s |
| Max. time from 150 °C to 200 °C (t_1) | 150 s | 150 s | 150 s |
| Max. time from 190 °C to 200 °C (t_2) | 110 s | 110 s | 110 s |
| Ramp up rate from 200 °C to T_{Peak} | 0.5 K/s to 3 K/s | 0.5 K/s to 3 K/s | 0.5 K/s to 3 K/s |
| Max. time above $T_{Liquidus}$ (217 °C) (t_3) | 90 s | 90 s | 90 s |
| Max. time above 230 °C (t_4) | 70 s | 65 s | 60 s |
| Peak temperature T_{Peak} | 260 °C | 250 °C | 245 °C |
| Max. time above T_{Peak} minus 5 °C | 40 s | 30 s | 30 s |
| Ramp-down rate from $T_{Liquidus}$ | 3 K/s to 6 K/s | 3 K/s to 6 K/s | 3 K/s to 6 K/s |

Notes

- Temperature measuring point on top of the case and on terminals
- Max. 2 runs with pause of min. 30 min in between



| ELECTRICAL DATA | |
|-----------------|--|
| SYMBOL | DESCRIPTION |
| C _R | Rated capacitance at 100 Hz, tolerance ± 20 % |
| I _R | Rated RMS ripple current at 100 kHz, 125 °C |
| I _{L2} | Max. leakage current after 2 min at U _R |
| tan δ | Max. dissipation factor at 100 Hz |
| Z | Max. impedance at 100 kHz |

ORDERING EXAMPLE

Electrolytic capacitor 140 CRH series

220 µF / 50 V; ± 20 %

Nominal case size: 12.5 mm x 12.5 mm x 13 mm; taped on reel

Ordering code: MAL214099111E3

Note

- Unless otherwise specified, all electrical values in Table 6 apply at T_{amb} = 20 °C, P = 86 kPa to 106 kPa, RH = 45 % to 75 %

Table 6

| ELECTRICAL DATA AND ORDERING INFORMATION | | | | | | | | | |
|--|------------------------|---|---|----------------------------------|-----------------|------------------------------|-----------------------------|---|---|
| U _R (V) | C _R (µF) | NOMINAL CASE SIZE L x W x H (mm) | I _R 100 kHz 125 °C (mA) | I _{L2} 2 min (µA) | tan δ 100 Hz | Z 100 kHz 20 °C (Ω) | LIFE CODE ⁽³⁾ | ORDERING CODE ⁽¹⁾ MAL2140... | ORDERING CODE ⁽²⁾ MAL2140... |
| 6.3 | 330 | 8 x 8 x 10 | 180 | 21 | 0.30 | 0.40 | L1 | 97303E3 | - |
| | 470 | 10 x 10 x 10 | 300 | 30 | 0.30 | 0.25 | L1 | 97301E3 | - |
| | 470 | 10 x 10 x 10 | 300 | 30 | 0.30 | 0.25 | L1 | - | 99301E3 |
| | 680 | 10 x 10 x 14 | 430 | 43 | 0.30 | 0.20 | L1 | 97302E3 | - |
| 10 | 220 | 8 x 8 x 10 | 180 | 22 | 0.26 | 0.40 | L1 | 97403E3 | - |
| | 330 | 10 x 10 x 10 | 300 | 33 | 0.26 | 0.25 | L1 | 97401E3 | - |
| | 330 | 10 x 10 x 10 | 300 | 33 | 0.26 | 0.25 | L1 | - | 99401E3 |
| | 470 | 10 x 10 x 14 | 430 | 47 | 0.26 | 0.20 | L1 | 97402E3 | - |
| | 680 | 12.5 x 12.5 x 13 | 750 | 68 | 0.22 | 0.12 | L2 | 97411E3 | - |
| | 680 | 12.5 x 12.5 x 13 | 750 | 68 | 0.22 | 0.12 | L3 | - | 99411E3 |
| | 1000 | 12.5 x 12.5 x 16 | 900 | 100 | 0.22 | 0.09 | L2 | 97412E3 | - |
| | 1000 | 12.5 x 12.5 x 16 | 900 | 100 | 0.22 | 0.09 | L4 | - | 99412E3 |
| | 2200 | 16 x 16 x 16 | 1000 | 220 | 0.24 | 0.08 | L5 | - | 99413E3 |
| | 3300 | 16 x 16 x 21 | 1200 | 330 | 0.24 | 0.06 | L5 | - | 99414E3 |
| | 3300 | 18 x 18 x 16 | 1200 | 330 | 0.26 | 0.08 | L5 | - | 99415E3 |
| 4700 | 18 x 18 x 21 | 1550 | 470 | 0.28 | 0.06 | L5 | - | 99416E3 | |
| 16 | 150 | 8 x 8 x 10 | 180 | 24 | 0.22 | 0.40 | L1 | 97502E3 | - |
| | 330 | 10 x 10 x 14 | 430 | 53 | 0.22 | 0.20 | L1 | 97501E3 | - |
| | 470 | 12.5 x 12.5 x 13 | 750 | 75 | 0.18 | 0.12 | L2 | 97511E3 | - |
| | 470 | 12.5 x 12.5 x 13 | 750 | 75 | 0.18 | 0.12 | L3 | - | 99511E3 |
| | 680 | 12.5 x 12.5 x 16 | 900 | 108 | 0.18 | 0.09 | L2 | 97512E3 | - |
| | 680 | 12.5 x 12.5 x 16 | 900 | 108 | 0.18 | 0.09 | L4 | - | 99512E3 |
| | 1000 | 16 x 16 x 16 | 1100 | 160 | 0.18 | 0.08 | L5 | - | 99513E3 |
| | 1000 | 16 x 16 x 21 | 1200 | 160 | 0.18 | 0.06 | L5 | - | 99514E3 |
| | 1500 | 16 x 16 x 16 | 1100 | 240 | 0.18 | 0.08 | L5 | - | 99515E3 |
| | 1500 | 18 x 18 x 16 | 1200 | 240 | 0.18 | 0.08 | L5 | - | 99516E3 |
| | 2200 | 16 x 16 x 21 | 1200 | 352 | 0.20 | 0.06 | L5 | - | 99517E3 |
| | 2200 | 18 x 18 x 21 | 1550 | 352 | 0.20 | 0.06 | L5 | - | 99518E3 |
| | 3300 | 18 x 18 x 21 | 1550 | 528 | 0.22 | 0.06 | L5 | - | 99519E3 |
| 25 | 100 | 8 x 8 x 10 | 180 | 25 | 0.18 | 0.40 | L1 | 97602E3 | - |
| | 220 | 10 x 10 x 10 | 300 | 55 | 0.18 | 0.25 | L1 | 97601E3 | - |
| | 220 | 10 x 10 x 10 | 300 | 55 | 0.18 | 0.25 | L1 | - | 99601E3 |
| | 330 | 12.5 x 12.5 x 13 | 750 | 82 | 0.16 | 0.12 | L2 | 97611E3 | - |
| | 330 | 12.5 x 12.5 x 13 | 750 | 82 | 0.16 | 0.12 | L3 | - | 99611E3 |
| | 470 | 12.5 x 12.5 x 16 | 900 | 117 | 0.16 | 0.09 | L2 | 97612E3 | - |
| | 470 | 12.5 x 12.5 x 16 | 900 | 117 | 0.16 | 0.09 | L4 | - | 99612E3 |
| | 1000 | 16 x 16 x 16 | 1100 | 250 | 0.16 | 0.08 | L5 | - | 99613E3 |
| | 1000 | 16 x 16 x 21 | 1200 | 250 | 0.16 | 0.06 | L5 | - | 99614E3 |
| | 1500 | 16 x 16 x 21 | 1200 | 375 | 0.16 | 0.06 | L5 | - | 99615E3 |
| | 1500 | 18 x 18 x 16 | 1200 | 375 | 0.16 | 0.08 | L5 | - | 99616E3 |
| | 2200 | 18 x 18 x 21 | 1550 | 550 | 0.18 | 0.06 | L5 | - | 99617E3 |

Notes

- (1) Standard reflow soldering profile, see Fig. 4 and Table 4
- (2) Advanced reflow soldering profile, according to JEDEC J-STD-020, see Fig. 5 and Table 5
- (3) Determines the applicable row in the table "Endurance Test Duration and Useful Life"



| ELECTRICAL DATA AND ORDERING INFORMATION | | | | | | | | | |
|--|------------------------|---|---|----------------------------------|-----------------|------------------------------|-----------------------------|---|---|
| U _R (V) | C _R (µF) | NOMINAL CASE SIZE L x W x H (mm) | I _R 100 kHz 125 °C (mA) | I _{L2} 2 min (µA) | tan δ 100 Hz | Z 100 kHz 20 °C (Ω) | LIFE CODE ⁽³⁾ | ORDERING CODE ⁽¹⁾ MAL2140... | ORDERING CODE ⁽²⁾ MAL2140... |
| 35 | 68 | 8 x 8 x 10 | 180 | 24 | 0.14 | 0.40 | L1 | 97003E3 | - |
| | 100 | 10 x 10 x 10 | 255 | 35 | 0.14 | 0.25 | L1 | 97001E3 | - |
| | 100 | 10 x 10 x 10 | 255 | 35 | 0.14 | 0.25 | L1 | - | 99001E3 |
| | 150 | 10 x 10 x 14 | 317 | 53 | 0.14 | 0.20 | L1 | 97002E3 | - |
| | 220 | 12.5 x 12.5 x 13 | 750 | 77 | 0.14 | 0.12 | L2 | 97011E3 | - |
| | 220 | 12.5 x 12.5 x 13 | 750 | 77 | 0.14 | 0.12 | L3 | - | 99011E3 |
| | 330 | 12.5 x 12.5 x 13 | 750 | 115 | 0.14 | 0.12 | L2 | 97012E3 | - |
| | 330 | 12.5 x 12.5 x 13 | 750 | 115 | 0.14 | 0.12 | L3 | - | 99012E3 |
| | 470 | 12.5 x 12.5 x 16 | 900 | 164 | 0.14 | 0.09 | L2 | 97013E3 | - |
| | 470 | 12.5 x 12.5 x 16 | 900 | 164 | 0.14 | 0.09 | L4 | - | 99013E3 |
| | 680 | 16 x 16 x 16 | 1100 | 238 | 0.14 | 0.08 | L5 | - | 99014E3 |
| | 820 | 16 x 16 x 21 | 1200 | 287 | 0.14 | 0.06 | L5 | - | 99015E3 |
| | 1000 | 18 x 18 x 16 | 1200 | 350 | 0.14 | 0.08 | L5 | - | 99016E3 |
| | 1200 | 18 x 18 x 21 | 1550 | 420 | 0.14 | 0.06 | L5 | - | 99017E3 |
| 1500 | 18 x 18 x 21 | 1550 | 525 | 0.14 | 0.06 | L5 | - | 99018E3 | |
| 50 | 47 | 8 x 8 x 10 | 145 | 24 | 0.14 | 0.70 | L1 | 97103E3 | - |
| | 68 | 10 x 10 x 10 | 205 | 34 | 0.14 | 0.50 | L1 | 97101E3 | - |
| | 68 | 10 x 10 x 10 | 205 | 34 | 0.14 | 0.50 | L1 | - | 99101E3 |
| | 100 | 10 x 10 x 14 | 255 | 50 | 0.14 | 0.40 | L1 | 97102E3 | - |
| | 220 | 12.5 x 12.5 x 13 | 750 | 110 | 0.12 | 0.23 | L2 | 97111E3 | - |
| | 220 | 12.5 x 12.5 x 13 | 750 | 110 | 0.12 | 0.23 | L3 | - | 99111E3 |
| | 330 | 12.5 x 12.5 x 16 | 900 | 165 | 0.12 | 0.18 | L2 | 97112E3 | - |
| | 330 | 12.5 x 12.5 x 16 | 900 | 165 | 0.12 | 0.18 | L4 | - | 99112E3 |
| | 470 | 16 x 16 x 16 | 900 | 235 | 0.12 | 0.15 | L5 | - | 99113E3 |
| | 680 | 16 x 16 x 21 | 1000 | 340 | 0.12 | 0.13 | L5 | - | 99114E3 |
| | 680 | 18 x 18 x 16 | 1000 | 340 | 0.12 | 0.15 | L5 | - | 99115E3 |
| | 820 | 18 x 18 x 16 | 1000 | 410 | 0.12 | 0.15 | L5 | - | 99116E3 |
| | 820 | 18 x 18 x 21 | 1050 | 410 | 0.12 | 0.13 | L5 | - | 99117E3 |
| | 1000 | 18 x 18 x 21 | 1050 | 500 | 0.12 | 0.13 | L5 | - | 99118E3 |
| 63 | 10 | 8 x 8 x 10 | 145 | 6.3 | 0.12 | 0.70 | L1 | 97805E3 | - |
| | 22 | 8 x 8 x 10 | 145 | 14 | 0.12 | 0.70 | L1 | 97803E3 | - |
| | 33 | 8 x 8 x 10 | 145 | 21 | 0.12 | 0.70 | L1 | 97804E3 | - |
| | 47 | 10 x 10 x 10 | 205 | 30 | 0.12 | 0.50 | L1 | 97801E3 | - |
| | 47 | 10 x 10 x 10 | 205 | 30 | 0.12 | 0.50 | L1 | - | 99801E3 |
| | 68 | 10 x 10 x 14 | 255 | 43 | 0.12 | 0.40 | L1 | 97802E3 | - |
| | 100 | 12.5 x 12.5 x 13 | 500 | 63 | 0.10 | 0.25 | L2 | 97811E3 | - |
| | 100 | 12.5 x 12.5 x 13 | 500 | 63 | 0.10 | 0.25 | L3 | - | 99811E3 |
| | 220 | 12.5 x 12.5 x 16 | 600 | 138 | 0.10 | 0.20 | L2 | 97812E3 | - |
| | 220 | 12.5 x 12.5 x 16 | 600 | 138 | 0.10 | 0.20 | L4 | - | 99812E3 |
| | 330 | 16 x 16 x 16 | 700 | 208 | 0.10 | 0.18 | L5 | - | 99813E3 |
| | 330 | 16 x 16 x 21 | 750 | 208 | 0.10 | 0.15 | L5 | - | 99814E3 |
| | 330 | 18 x 18 x 16 | 750 | 208 | 0.10 | 0.18 | L5 | - | 99815E3 |
| | 470 | 16 x 16 x 21 | 750 | 296 | 0.10 | 0.15 | L5 | - | 99816E3 |
| | 470 | 18 x 18 x 16 | 750 | 296 | 0.10 | 0.18 | L5 | - | 99817E3 |
| | 470 | 18 x 18 x 21 | 900 | 296 | 0.10 | 0.15 | L5 | - | 99818E3 |
| 680 | 18 x 18 x 21 | 900 | 428 | 0.10 | 0.15 | L5 | - | 99819E3 | |

Notes

- (1) Standard reflow soldering profile, see Fig. 4 and Table 4
- (2) Advanced reflow soldering profile, according to JEDEC J-STD-020, see Fig. 5 and Table 5
- (3) Determines the applicable row in the table "Endurance Test Duration and Useful Life"

Table 7

| ADDITIONAL ELECTRICAL DATA | | |
|--|--|--|
| PARAMETER | CONDITIONS | VALUE |
| Voltage | | |
| Surge voltage for short periods | IEC 60384-18, subclause 4.14 | $U_s \leq 1.15 \times U_R$ |
| Reverse voltage for short periods | IEC 60384-18, subclause 4.16 | $U_{rev} \leq 1 V$ |
| Current | | |
| Leakage current | After 2 min at U_R | $I_{L2} \leq 0.01 \times C_R \times U_R$ |
| Inductance | | |
| Equivalent series inductance (ESL) | $\varnothing D = 8 \text{ mm}$ | Typ. 6 nH |
| | $\varnothing D = 10 \text{ mm}$ | Typ. 8 nH |
| | $\varnothing D \geq 12.5 \text{ mm}$ | Typ. 11 nH |
| Resistance | | |
| Equivalent series resistance (ESR) at 100 Hz | Calculated from $\tan \delta_{max.}$ and C_R (see Table 6) | $ESR = \tan \delta / 2\pi f C_R$ |

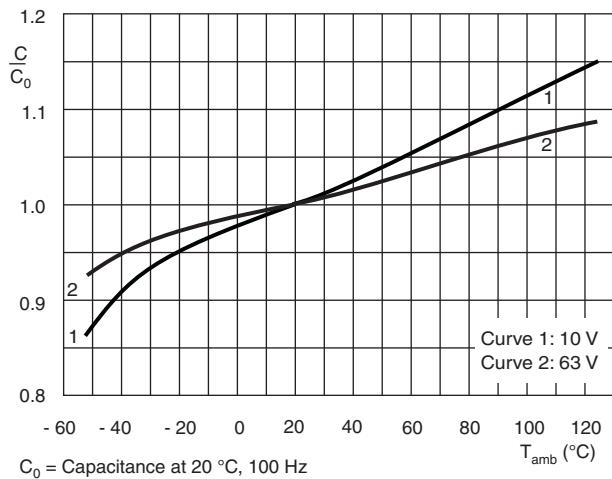
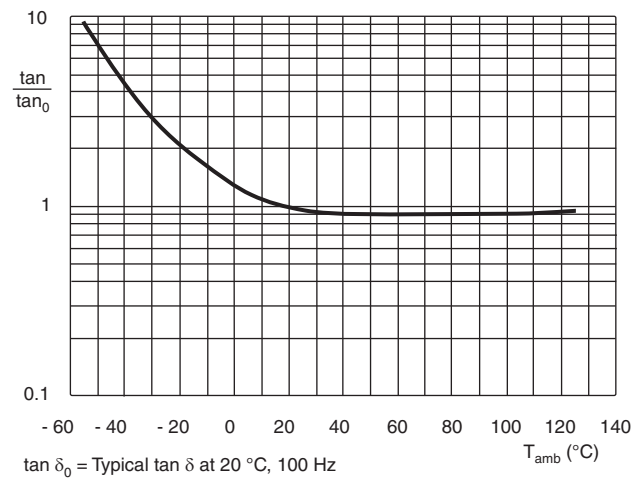
CAPACITANCE (C)


Fig. 6 - Typical multiplier of capacitance as a function of ambient temperature

DISSIPATION FACTOR ($\tan \delta$)

 Fig. 7 - Typical multiplier of dissipation factor ($\tan \delta$) as a function of ambient temperature

EQUIVALENT SERIES RESISTANCE (ESR)

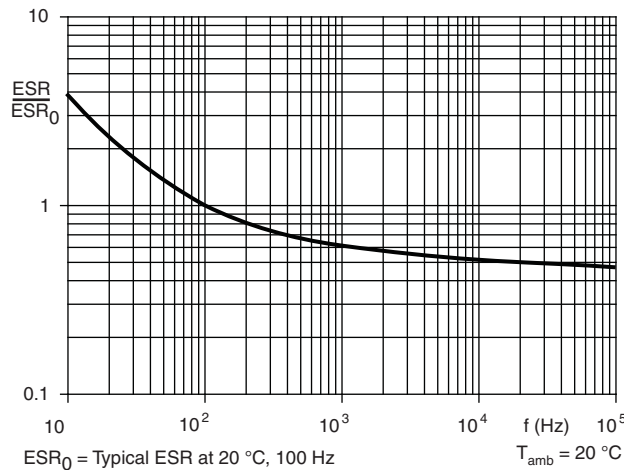


Fig. 8 - Typical multiplier of ESR as a function of frequency

IMPEDANCE (Z)

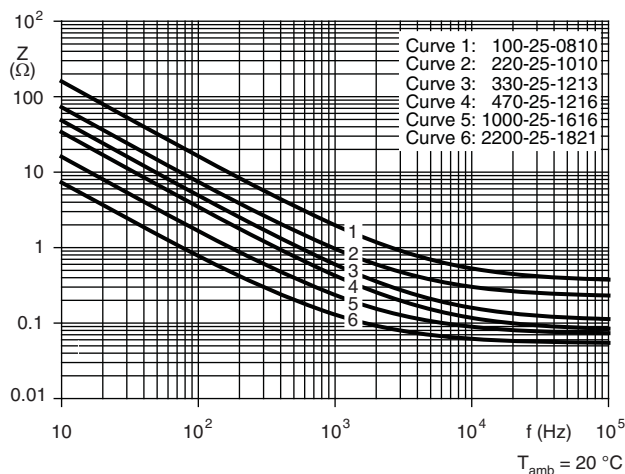


Fig. 9 - Typical impedance as a function of frequency

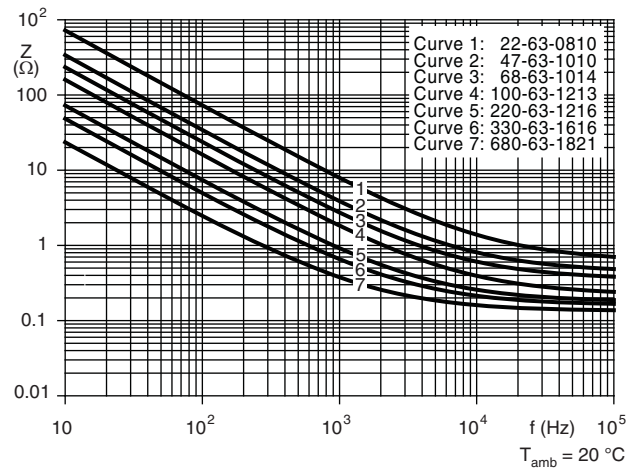


Fig. 10 - Typical impedance as a function of frequency

RIPPLE CURRENT AND USEFUL LIFE

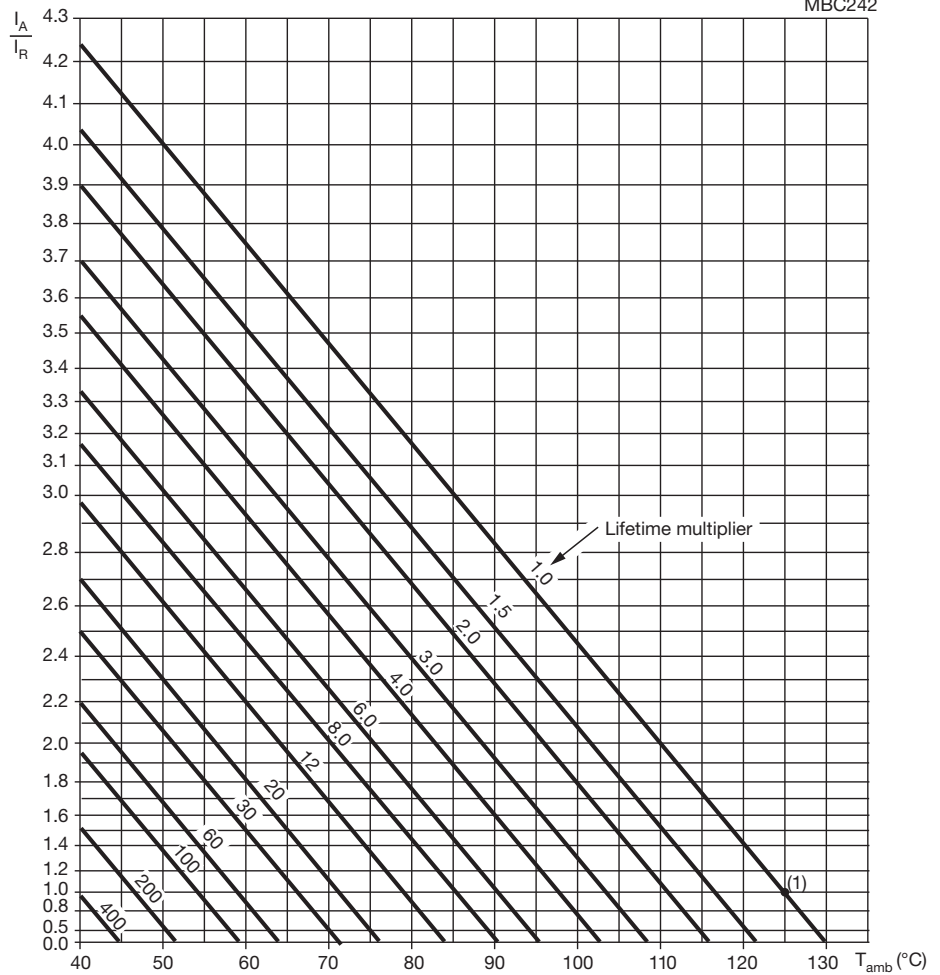
Table 8

| ENDURANCE TEST DURATION AND USEFUL LIFE | | | |
|---|-------------------------|---------------------------|---|
| LIFE CODE | ENDURANCE AT 125 °C (h) | USEFUL LIFE AT 125 °C (h) | USEFUL LIFE AT 40 °C 1.8 x I _R APPLIED (h) |
| L1 | 1000 | 1500 | 150 000 |
| L2 | 2000 | 3000 | 300 000 |
| L3 | 3000 | 3500 | 350 000 |
| L4 | 4000 | 5000 | 400 000 |
| L5 | 5000 | 6000 | 500 000 |

Note

- Multiplier of useful life code: MBC242

MBC242



I_A = Actual ripple current at 100 kHz
 I_R = Rated ripple current at 100 kHz, 125 °C
 (1) Useful life at 125 °C and I_R applied; see Table 8

Fig. 11 - Multiplier of useful life as a function of ambient temperature and ripple current load

Table 9

| MULTIPLIER OF RIPPLE CURRENT (I_R) AS A FUNCTION OF FREQUENCY | | | | | | | | |
|---|------------------|------|------|------|------|--------|--------|---------|
| U_R (V) | FREQUENCY (Hz) | | | | | | | |
| | 50 | 100 | 300 | 1000 | 3000 | 10 000 | 30 000 | 100 000 |
| | I_R MULTIPLIER | | | | | | | |
| 6.3 | 0.60 | 0.70 | 0.80 | 0.85 | 0.90 | 0.95 | 0.97 | 1.00 |
| 10 | 0.60 | 0.70 | 0.80 | 0.85 | 0.90 | 0.95 | 0.97 | 1.00 |
| 16 | 0.60 | 0.70 | 0.80 | 0.85 | 0.90 | 0.95 | 0.97 | 1.00 |
| 25 | 0.60 | 0.70 | 0.80 | 0.85 | 0.90 | 0.95 | 0.97 | 1.00 |
| 35 | 0.45 | 0.60 | 0.75 | 0.85 | 0.90 | 0.95 | 0.97 | 1.00 |
| 50 | 0.45 | 0.60 | 0.75 | 0.85 | 0.90 | 0.95 | 0.97 | 1.00 |
| 63 | 0.40 | 0.55 | 0.70 | 0.85 | 0.90 | 0.95 | 0.97 | 1.00 |



Table 10

| TEST PROCEDURES AND REQUIREMENTS | | | |
|--|---|---|--|
| TEST | | PROCEDURE (quick reference) | REQUIREMENTS |
| NAME OF TEST | REFERENCE | | |
| Mounting | IEC 60384-18, subclause 4.3 | Shall be performed prior to tests mentioned below; reflow soldering; for maximum temperature load refer to chapter "Mounting" | $\Delta C/C: \pm 5 \%$ $\tan \delta \leq \text{spec. limit}$ $I_{L2} \leq \text{spec. limit}$ |
| Endurance | IEC 60384-18 / CECC 32300, subclause 4.15 | $T_{\text{amb}} = 125 \text{ }^\circ\text{C}$; U_R applied; for test duration see Table 8 | $U_R = 6.3 \text{ V}$; $\Delta C/C: \pm 25 \%$ $U_R \geq 10 \text{ V}$; $\Delta C/C: \pm 20 \%$ $\tan \delta \leq 2 \times \text{spec. limit}$ $I_{L2} \leq \text{spec. limit}$ |
| Useful life | CECC 30301, subclause 1.8.1 | $T_{\text{amb}} = 125 \text{ }^\circ\text{C}$; U_R and I_R applied; for test duration see Table 8 | $\Delta C/C: \pm 30 \%$ $\tan \delta \leq 3 \times \text{spec. limit}$ $I_{L2} \leq \text{spec. limit}$ no short or open circuit total failure percentage: $\leq 1 \%$ |
| Shelf life (storage at high temperature) | IEC 60384-18 / CECC 32300, subclause 4.17 | $T_{\text{amb}} = 125 \text{ }^\circ\text{C}$; no voltage applied; 1000 h after test: U_R to be applied for 30 min, 24 h to 48 h before measurement | For requirements see "Endurance test" above |
| Reverse voltage | IEC 60384-18 / CECC 32300, subclause 4.16 | $T_{\text{amb}} = 125 \text{ }^\circ\text{C}$; 125 h at $U = -0.5 \text{ V}$, followed by 125 h at U_R | $\Delta C/C: \pm 15 \%$ $\tan \delta \leq 1.5 \times \text{spec. limit}$ $I_{L2} \leq \text{spec. limit}$ |

Statements about product lifetime are based on calculations and internal testing. They should only be interpreted as estimations. Also due to external factors, the lifetime in the field application may deviate from the calculated lifetime. In general, nothing stated herein shall be construed as a guarantee of durability.



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